

# Portable Performance

## The Huck® Range Force™ Battery Installation Tool

Arconic has joined forces with Makita® to bring you industry-leading performance paired with superior reliability in our latest advancement in battery-powered installation tooling. The Huck® Range Force is the only battery tool on the market with electronically adjustable pull force for installation of pintail-less lockbolts.

### Features:

- The only battery tool with electronically adjustable pull force control
- Exceptional quality for superior reliability & durability (tested to 50k installations)
- High pull force (adjustable) & long stroke length for ultimate versatility
- Can install the complete Huck range of structural & non-structural rivets (up to 1/4" / 6.4mm) as well as two-piece fasteners (up to 1/4" BobTail® / MagnaGrip®)
- Cross-compatibility with Huck noses and Makita 18v batteries

**Capacity:** 3/16" (4.8 mm) – 1/4" (6.4 mm)

**Stroke Length:** 30 mm

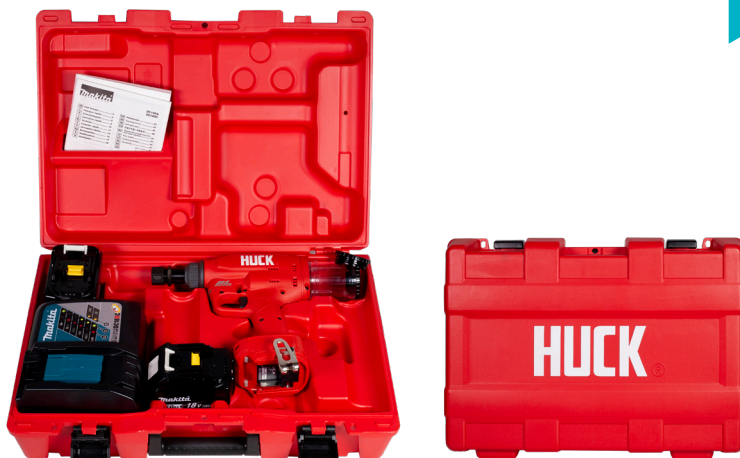
**Pulling Force:** Adjustable up to 20 kN

**Weight:** 2.5 kg (5.5 lbs) with 5 Ah Battery

**Battery Pack:** 18V / Li-ion / 5 Ah

**Recharge Time:** Approximately 45 minutes

**Installations per Charge:** Approx.\* 1,500-2,500 6.4mm Rivets or  
500-1,000 LockBolts



## Tool Packages & Accessories

Part No.	Description
DEB-BV4500-118KT	EU Version Tool, 2 x Batteries, Charger & Case
GBB-BV4500-118KT	UK Version Tool, 2 x Batteries, Charger & Case
DEA-BV4500-118	EU Version Tool & Case
GBC-BV4500-118	UK Version Tool & Case
BL1850B	Extra Battery - 18V, 5Ah - with Charge Indicator
DC18RC	Extra Charger
BV4500RETROKIT	131646 - Rubber Pintail Bottle
	131645 - Bottle Adapter

### Disclaimer:

The information contained in this publication is only for general guidance, and is not intended to create any warranty, express, implied, or statutory; all warranties are contained only in AFS's written quotations, acknowledgments, and/or purchase orders. It is recommended that the user secure specific, up-to-date data and information regarding each application and/or use of such products.

\*Number of installations per charge will vary depending on fastener type, diameter, material etc.

© 2018 Arconic Fastening Systems & Rings Limited. All rights reserved.